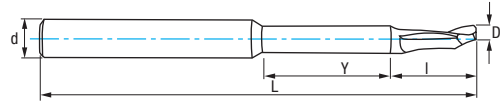


Ref. **4414**

FRESA FRONTAL ACABADO HSS 1Z ALUMINIO

Aluminium 1Z HSS Finishing End Mill

Fraise finition HSS 1Z aluminium



HSS	IZAR Std. W	Serie Larga Long Length Série longue	d= 8-10 mm	DIN 1835 A		Tol.* D (k10) d (h6)	*øD=ød =>Tol. D (js14) d (h6)
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D mm	d mm	L mm	I mm	Y mm	Z	N° Art. HSS	€
4,00	8	80	16	29	1	44120	16,96
5,00	8	80	16	29	1	44123	16,96
6,00	8	90	16	29	1	44126	16,96
8,00	8	100	28	40	1	44129	18,83
10,00	10	120	40	40	1	29178	19,40

Material		Vc (m/min)	Avances fz/rev. (mm/z) - Feed - Pas			
Grupo	Sub.	HSS	Ø 4	Ø 6	Ø 8	Ø 10
N	N.3	100-160	0,024	0,040	0,060	0,090
	N.4	100-160	0,024	0,040	0,060	0,090
	N.5	100-160	0,015	0,025	0,035	0,060
	N.6	40-70	0,012	0,022	0,035	0,055

$$r.p.m. = \frac{Vc \times 1.000}{\pi \times \phi}$$

$$Vf (mm/min.) = r.p.m. \times Z \times fz \times K$$

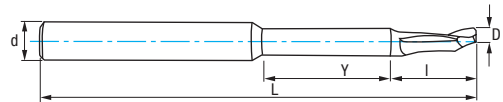
K = Coeficiente corrección
Correction coefficient
Coéfficient correction

Ref. **4415**

FRESA FRONTAL ACABADO HSS 1Z ALUMINIO

Aluminium 1Z HSS Finishing End Mill

Fraise finition HSS 1Z aluminium



HSS	IZAR Std. W	Serie Larga Long Length Série longue	d= 6 mm	DIN 1835 A		Tol.* D (k10) d (h6)	*øD=ød =>Tol. D (js14) d (h6)
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Material		Vc (m/min)	Avances fz/rev. (mm/z) - Feed - Pas
Grupo	Sub.	HSS	Ø 6
N	N.3	100-160	0,040
	N.4	100-160	0,040
	N.5	100-160	0,025
	N.6	40-70	0,022

$$r.p.m. = \frac{Vc \times 1.000}{\pi \times \phi}$$

$$Vf (mm/min.) = r.p.m. \times Z \times fz \times K$$

K = Coeficiente corrección
Correction coefficient
Coéfficient correction

D mm	d mm	L mm	I mm	Y mm	Z	N° Art. HSS	€
5,00	6	80	14	31	1	44132	16,96
6,00	6	80	14	31	1	44135	16,96