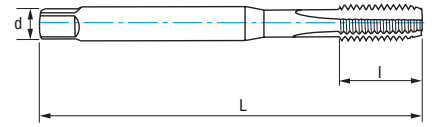


Ref. **3600**

MACHO RECTO MÁQUINA MÉTRICA MANGO REFORZADO FORMA A

A Form Reinforced Shank Metric Machine Straight Tap

Taraud droit machine métrique queue renforcée form A



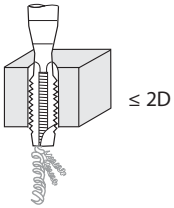
HSSE 5%Co	M	DIN 371	A 6-8h	Tol. 6H		α $10^\circ \pm 2$	
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Material		Vc (m/min)
Grupo	Sub.	5% Co
P	P.1	10-14

Avance f = P (Paso - Pitch - Pas)

Vf (mm/min.) = r.p.m. x f

r.p.m. = $\frac{Vc \times 1.000}{\pi \times \phi}$



M	P	L mm	l mm	d mm	a mm	Z	Nº Art. 5% Co	€
M3	0,50	56	11	3,50	2,70	3	76567	10,97
M4	0,70	63	13	4,50	3,40	3	76573	11,18
M5	0,80	70	16	6,00	4,90	3	76580	11,18
M6	1,00	80	19	6,00	4,90	3	76586	12,29
M8	1,25	90	22	8,00	6,20	3	76594	13,75
M10	1,50	100	24	10,00	8,00	3	76602	16,90

